# Artificial Intelligence in Mining

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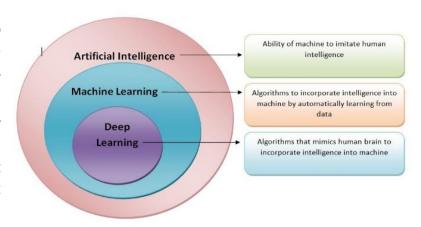
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### ARITIFICIAL INTELLEGENCE IN MINING

<u>Artificial intelligence</u> (AI) is all about giving computers and machines the ability to act intelligently like humans do. This involves solving problems and making

decisions based on available information. To achieve this, scientists use a toolbox of techniques called AI <u>techniques</u>.

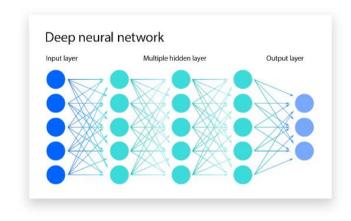
These are methods for building smart systems. Some of the important tools in this toolbox include machine learning (ML), deep learning (DL),



computer vision (CV), and natural language processing (NLP).

Imagine AI as a tree with different branches for learning. Machine learning is a major branch, and deep learning is a specialized branch that stems from ML.

- ML uses simpler neural networks, often with one or two layers. ML algorithms often require more human intervention in setting up and fine-tuning the learning process.
- DL utilizes much more complex networks with many layers, allowing them to identify intricate patterns



in data. DL can learn more independently, automatically extracting features from data and improving with more data.

- CV equips machines with the ability to see and understand the world from images and videos.
- NLP helps machines understand and process human language

### Challenges in Current Practices

1. Finding valuable resources at new mining sites is getting tougher. Ore grades are dropping, and new deposits are often scattered and widespread. This makes securing new resources a bigger challenge.

- 2. Mining costs are rising due to increase in input work such as fuel, inherent cost in equipment and environmental impacts. All this puts pressure on mines to be more productive.
- 3. Safety and rising accidents due to higher depths, remote locations and terrains.

Using AI technologies, the mining industry can overcome its challenges while enhancing efficiency, safety, and sustainability. AI technologies can analyse large volumes of data, mechanize tasks, and improve decision-making processes.

### Importance of AI in Mining

<u>Implementing AI</u> has led to significant gains for some mining companies. They have achieved a 10-20% boost in mining throughput, up to a 50% increase in procurement productivity, and reductions in emissions by 15-30%. It was <u>forecast</u> that AI could be a game-changer for the mining and energy sectors. Their research suggests that by 2035, AI could deliver annual cost savings of **US\$290 billion to US\$390 billion** for producers of copper, iron ore, natural gas, coal, and crude oil.

Mining firms will spend \$218m on Al platforms worldwide by 2024. This is up from \$76m in 2019, representing a compound annual growth rate (CAGR) of 23.4%.

# Application of AI in Mining

According to source foresights, which map out the S-curve for the mining industry using innovation intensity models based on more than 350,000 patents, indicates that over 150 innovation areas, will play a key role in shaping the future of the industry.

Innovation S-curve for artificial intelligence in the mining industry



Source: GlobalData Patent Analytics

Within the emerging innovation stage, tunnel rescue/safety devices, CAD for moulding, and mining process simulation are disruptive technologies that are in the early stages of application and should be tracked closely. Autonomous navigation, defect detection techniques, and remote tunnel monitoring systems are some of the accelerating innovation areas, where adoption has been steadily increasing. Among maturing innovation areas are autopilot mine shuttle and mine navigation simulation, which are now well established in the industry.

With AI technologies, the mining industry can tackle its challenges while boosting efficiency, safety, and sustainability. Several prominent companies have already implemented these technologies.

- Al can aid mining companies analyse large volumes of geological data, satellite imagery, and historical records to identify potential mineral deposits. (GoldSpot)
- Al can help with mining exploration by analysing huge amounts of data, identifying on-site targets and providing insights on both. It provides greater efficiency on site with regards to both time and cost. (Barrick Gold Corporation)
- Autonomous vehicles can make working conditions safer in mining as they do not have to attempt to reach potentially dangerous areas of a site. (Komatsu)
- Al predictive maintenance models have the capacity to evaluate variables that reflect an asset's current status, make predictions based on usage trends and consequently inform maintenance teams of potential equipment failures in advance. (ABB Global)
- Al-based sorting systems can identify valuable minerals from waste rock in realtime and ultimately improve recovery rates and reduce processing costs as a result. (Vale)
- There are lots of benefits to Al being used to support decision making, including better worker safety, improvement of previously lengthy processes and cost reduction. (Anglo American)
- Al in mining can work to reduce environmental impact and risks on location by analysing data quickly and efficiently. (BHP)

<u>Case study</u>: Analytics optimizes transportation equipment use (Transport Output rises 8%)

### Al's Future Role in Mining Industry

• **Detection of Hazards**: All can detect hazardous gases, toxic dust, and radiation in mines, enhancing safety and reducing risks.

- **Autonomous Samplers**: These can sample minerals and toxic materials without requiring human access to hazardous areas.
- Al-based Mineral Sorting: Al systems can differentiate useful minerals from waste, using various physical, chemical, or mineralogical properties.
- Reduction of Hazardous Tasks: All can be used to automate dangerous tasks such as blasting, transporting, and logistics. This automation can significantly reduce the risk of accidents and fatalities by eliminating exposure to dangerous gases and dust.
- Autonomous Support Systems: Companies are researching Al-based systems that can autonomously support mining operations, reducing the need for human intervention in delicate and risky processes.

## Challenges of AI in Indian Mining

Al adoption in Indian mining is in its early stages, but several companies are exploring its possibilities. The use of Al in Indian mining presents a mixed picture, with both exciting opportunities and significant challenges to overcome.

The mining sector industry faces several challenges that hamper the adoption of Al technologies

- There is a significant lack of professionals trained in AI within the mining workforce, which hampers the effective deployment and maintenance of AI systems.
- Remote locations in the Indian mining sector often lack reliable connectivity, making it difficult to capture and maintain the high-quality, integrated data essential for effective Al implementation.
- There is often a lack of awareness about the potential benefits of Al within the industry.
- The Indian mining sector is heavily regulated, and navigating these regulations can be complex and time-consuming. This bureaucratic environment can slow down the adoption of new technologies, including Al
- Safequarding against data security risks is another critical issue.

# Geographic Distribution of Al Innovation in Mining

The <u>top five companies</u> by number of patent filings, accounts for 46% of patent applications. JFE has filed 91 patents since 2020, followed by Kobe Steel (44 applications), POSCO (26 applications), Japan Steel Works (25 applications) and China Baowu Steel Group (24 applications).

The largest share of Al-related patent publications in the mining industry since 2020 was held by China with 48%, followed by Japan (24%) and the US (10%). The reason behind this is in the US because, Al patents are concentrated amongst major companies such as IBM, Microsoft, and Google. Conversely, in China, Al patenting is more widely distributed and spread among the government agencies, universities and tech companies.

### Summary

Artificial intelligence (AI) stands at the forefront of transforming the mining industry, offering unprecedented opportunities to enhance efficiency, safety, and sustainability. By leveraging AI techniques such as machine learning, deep learning, computer vision, and natural language processing, mining companies can revolutionize every facet of their operations, from exploration to extraction and beyond.

Al empowers miners to unlock valuable insights from vast datasets. By analyzing geological data, satellite imagery, and historical records, Al can pinpoint potential mineral deposits with accuracy. This not only streamlines exploration but also minimizes environmental impact.

While AI adoption is on the rise, there are hurdles to overcome. The industry needs a skilled workforce, reliable data infrastructure, and streamlined regulations to fully embrace this transformative technology.

By leveraging AI, mining companies can unlock significant economic, environmental, and safety advantages. This paves the way for a more productive and sustainable future for the mining industry.

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